

Work Order ID 128105

Wednesday, January 07, 2015 7:12:47 AM

128105

Page 1

Item ID: D412-760-113

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 1/7/2015 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/7/2015 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 15-01-07

Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN D412-760	G

Smb

100 Document Control

0.00

100

DC

Memo

0.00

JAN 2 8 2015

DAS
06
9-89

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-113
CHG002

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Smb
JAN 2'7 2015

DAS
46
9-89

Packaging

120 QC4-100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

JAN 2 8 2015

DAS
06
9-89

Quality Control

Work Order ID 128105***128105***

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Wednesday, January 07, 2015 7:12:47 AM

Item ID: D412-760-113 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Aft Cabin Wall & Pylon Protector
Start Date: 1/7/2015 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 1/7/2015 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							DAS
130									46

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-760-113

Location: 040

PPP rev: _____

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

15/1/29 *[Signature]*
[Signature] 1-28

Picklist Print

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Work Order ID: 128105

128105

Parent Item: D412-760-113

D412-760-113

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 1/7/2015

Required Date: 1/7/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 *D3933-1* Aft Wall Protector	06 9-89	Manufactured	No			110	Each	0.0000	1	1			DA 46
D3933-2 *D3933-2* Aft Wall Protector, RH-	06 9-89	Manufactured	No			110	Each	0.0000	1	1			DA 46
D3935-3 *D3935-3* Pylon Wall	06 9-89	Manufactured	No			110	Each	3.0000	1	1			DA 46

Location Loc Qty Loc Code

PKG	2	
120435	2	
ST500	1	
96834	1	
110	Each	4.0000

Location Loc Qty Loc Code

PKG	2	
120130	2	
ST500	1	
97358	1	
ST600	1	
97357	1	

D3935-4
D3935-4
Pylon Wall

06
9-89

Manufactured No

JAN 27 2015
SMB
DA 46
9-89

Picklist Print

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Work Order ID: 128105

128105

Parent Item: D412-760-113

D412-760-113

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 1/7/2015

Required Date: 1/7/2015

Start Qty: 1.00

Required Qty: 1.00

D3942-1 Manufactured No

110 Each 90.0000 14 14

D3942-1

Angle

DAS
06
9-89

Location

Loc Qty

Loc Code

ST068

90

127009

90

D3942-3 Manufactured No

110 Each 22.0000 10 10

D3942-3

Clip

DAS
06
9-89

Location

Loc Qty

Loc Code

ST068

22

126977

22

MS27039-4-10 Purchased No

110 Each 16.0000 4 4

MS27039-4-10

Screw

DAS
06
9-89

Location

Loc Qty

Loc Code

ST283

16

124552

16

MS27039-4-14 Purchased No

110 Each 118.0000 6 6

MS27039-4-14

SCREW

DAS
06
9-89

Location

Loc Qty

Loc Code

CA

13

m129682

13

ST283

105

m131049

5

m131197

100

DAS
06
9-89

Picklist Print

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Work Order ID: 128105

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Parent Item: D412-760-113

D412-760-113

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 1/7/2015

Required Date: 1/7/2015

Start Qty: 1.00

Required Qty: 1.00

MS27039-5-08

Purchased

No

110

Each

30.0000

6 6

MS27039-5-08

Screw

**

Smb

JAN 27 2015

DAS
46
9-88

DAS
06
9-88

Location

Loc Qty

Loc Code

ST282

30

m131074

30

6

MS27039-5-12

Purchased

No

110

Each

51.0000

8 8

MS27039-5-12

Screw

**

Smb

JAN 27 2015

DAS
46
9-88

DAS
06
9-88

Location

Loc Qty

Loc Code

ST282

51

124604

8

m131049

43

8

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IIN-D412-760

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Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: **G**
Date: 13.01.03